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Apply light coat of Blue Goop on the conical surface of the Split Collet

Apply light coat of Blue Goop on the conical surface of the nipple

Apply light coat of Blue Goop on the Gland threads

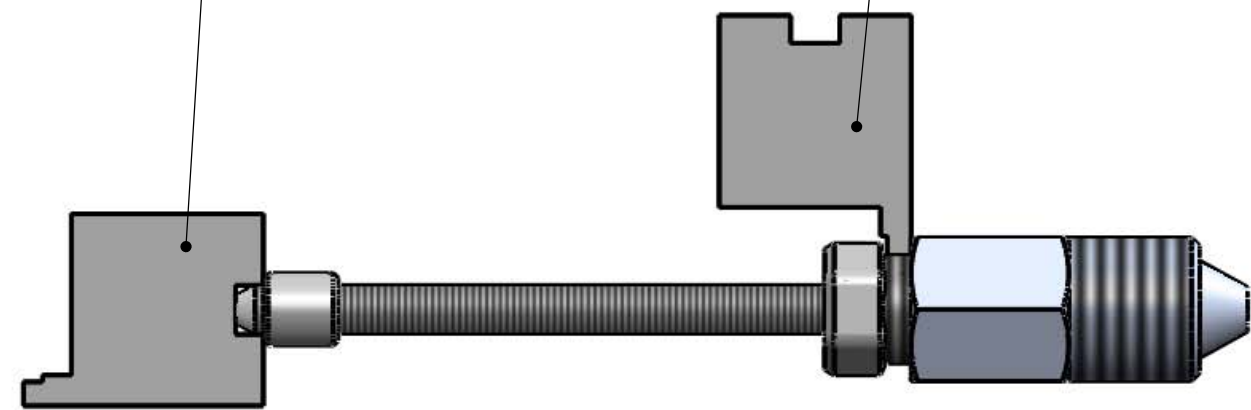
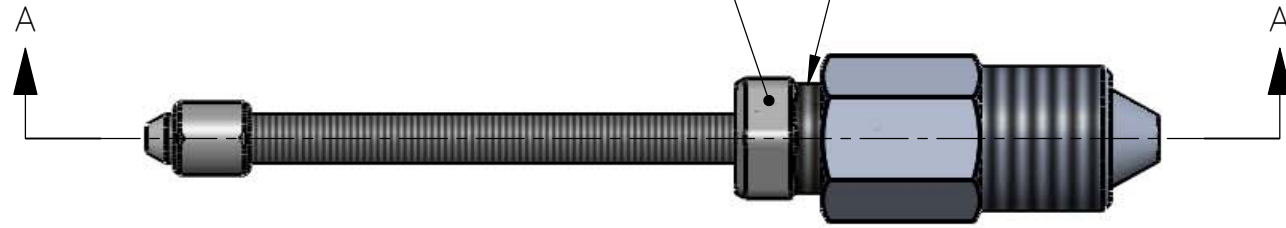


Gland torque 35-40 ft.-lbs


A properly installed and torqued Gland should have only 1 to 2 threads exposed

Use GO/NO go gauge to verify proper Collar position on the Nipple

Use GO/NO go gauge to verify proper Gland position after torque was applied



SECTION A-A

	TITLE: 1/4" HIGH PRESSURE FITTINGS OMAX		
	PROPRIETARY INFORMATION <small>THIS DRAWING IS THE PROPERTY OF OMAX CORPORATION AND NOT TO BE COPIED OR REPRODUCED WITHOUT THE WRITTEN CONSENT OF OMAX CORPORATION.</small>	DRAWING BY: A.KASHIERSKI	MATERIAL / SPECIFICATION
		DATE: 10/20/15	REVISION: A
		REVISOR:	SHEET 1 OF 1 DWG # 401081

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