Apply light coat of Blue Goop on the conical surface of the Split Collet.

Apply light coat of Blue Goop on the conical surface of the nipple.

Apply light coat of Blue Goop on the Gland threads.

Gland torque 35–40 ft.-lbers. A properly installed and torqued Gland should have only 1 to 2 threads exposed.

Use GO/NO go gauge to verify proper Gland position after torque was applied.

Use GO/NO go gauge to verify proper Collar position on the Nipple.

SECTION A–A